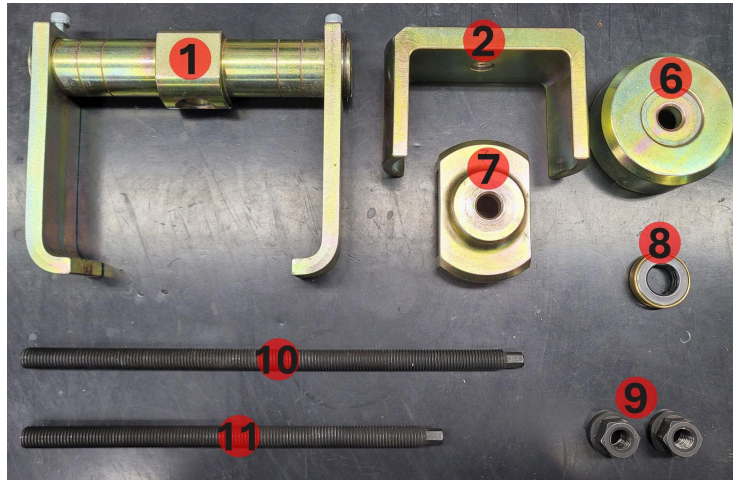


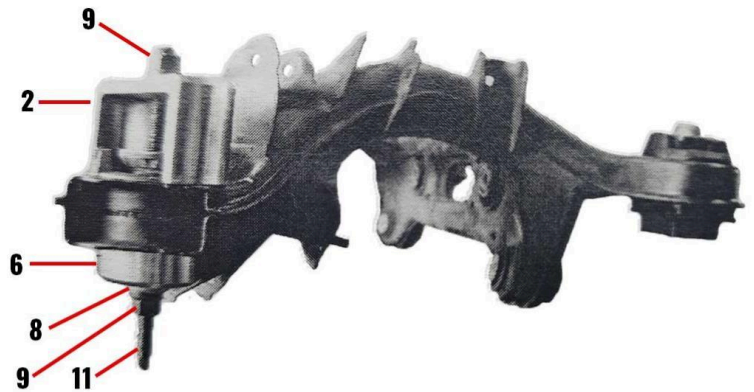
## Mercedes Subframe Bushing Removal Tool Instructions



### Front Bushing Removal:

(Requires tools No. 2, 6, 8, 9, 11)

1. Put No. 2 on the top of the subframe.
2. Put No. 6 on the bottom of the subframe then No 8 bearing below No 6.
3. Insert No. 11 screw through No. 8, 6, and 2 then screw No. 9 nuts onto screw.
4. Using 19mm wrenches, hold the top nut from turning and tighten the bottom nut until the bushing is removed.



### Rear Bushing Removal:

(Requires tools No. 1, 7, 9, 10)

1. Put No. 1 adjustable remover onto the bottom of the rear bushing.
2. Place No. 7 onto the top of the rear subframe bushing.
3. Insert No.10 screw through No. 1 and No. 7 then screw No. 9 nuts onto screw.
4. Using 19mm wrenches, hold the top nut from turning and tighten the bottom nut until the bushing is removed.

